Potassium sulphate fertilizer, technical grade- Specification
TECHNICAL COMMITTEE REPRESENTATION

The following organizations were represented on the Technical Committee:

Government Chemist
Mea Ltd.
Chemagro Ltd
Kenya Plant Health Inspectorate Services (KEPHIS)
Kenya Agricultural and livestock research organization
Yara East Africa Ltd
Kenya Tea Development Agency
University of Nairobi
Ministry of Agriculture, Livestock and fisheries
Amiran (K) Ltd
Toyota Tshusho Fertilizers
Elgon chemicals
Osho chemicals
OCP Kenya Ltd.
Kel Chemicals
Kenya Bureau of Standards — Secretariat

REVISION OF KENYA STANDARDS

In order to keep abreast of progress in industry, Kenya Standards shall be regularly reviewed. Suggestions for improvements to published standards, addressed to the Managing Director, Kenya Bureau of Standards, are welcome.

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Potassium sulphate fertilizer, technical grade-
Specification
Foreword

This Kenya standard has been prepared by the technical committee on fertilizers and soil conditioners under the guidance of the standards projects committee in accordance with the procedures of the Kenya Bureau of standards.

The rapid expansion of horticulture and irrigated farming has resulted in development of new technologies that aim at maximising nutrient use efficiency and offer opportunities for quick responses to plants nutrients needs. This has led to a need to develop special fertilizers that can be applied using these new technologies.

Like other fertilizer products, environmental aspects related to fertilizer raw materials have been taken care of, thus limits for heavy metals have been specified. Recent Association of official Analytical chemists (AOAC) methods of analysis have been adopted.

During the preparation of this standard, reference was made to the following document:

1. FAO mineral fertilizer specifications, 2012

Acknowledgement is hereby made for assistance derived from the above source
Potassium sulphate fertilizer, technical grade — Specification

1.0 Scope

This Kenya Standard specifies the requirements, methods of sampling and tests for Potassium sulphate fertilizer, technical grade

2.0. Definitions and terms

The terms and abbreviations used in this standard are in accordance with the explanations contained in the Standard: ISO 8157: fertilizers and soil conditioner's vocabulary

3.0 Requirements

3.1 Description

The fertilizer shall be free flowing, in form of granules, pellets, crystals or; prills, free from any foreign matter and shall not cake on storage

3.2 Physical

The fertilizer shall be fully water soluble.

3.3 Chemical

The material shall comply with the requirements set out in table 1 when tested in accordance with the methods specified in the last column of the table.

Table 1: specific requirements for potassium sulphate

<table>
<thead>
<tr>
<th>SL.NO</th>
<th>Characteristic</th>
<th>requirement</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>i)</td>
<td>Potassium, as K₂O, % by weight, min</td>
<td>51.5</td>
<td>AOAC</td>
</tr>
<tr>
<td>ii</td>
<td>Sulphur, as S, % by weight, min</td>
<td>18</td>
<td>AOAC</td>
</tr>
<tr>
<td>ii)</td>
<td>Chloride, as Cl, % max by weight</td>
<td>0.5</td>
<td>AOAC</td>
</tr>
<tr>
<td>iii)</td>
<td>pH(1% solution)</td>
<td>4-5</td>
<td>AOAC</td>
</tr>
<tr>
<td>iv</td>
<td>Moisture, % by weight, Max,</td>
<td>0.5</td>
<td>AOAC</td>
</tr>
</tbody>
</table>
2.6 Heavy metal contaminants

The heavy metal contaminants, if present, shall not exceed the limits stipulated in Table 2.

Table 2 — Heavy metal contaminants limits

<table>
<thead>
<tr>
<th>SL NO</th>
<th>Parameter</th>
<th>Limits in ppm</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>i)</td>
<td>Arsenic, As, max.</td>
<td>20.0</td>
<td>AOAC</td>
</tr>
<tr>
<td>ii)</td>
<td>Cadmium, Cd, max.</td>
<td>7.0</td>
<td>AOAC</td>
</tr>
<tr>
<td>iii)</td>
<td>Mercury, Hg, max.</td>
<td>0.1</td>
<td>AOAC</td>
</tr>
<tr>
<td>iv)</td>
<td>Selenium, Se, max.</td>
<td>1.0</td>
<td>AOAC</td>
</tr>
<tr>
<td>v)</td>
<td>Lead, Pb, max.</td>
<td>30.0</td>
<td>AOAC</td>
</tr>
<tr>
<td>vi)</td>
<td>Chromium as Cr, max</td>
<td>500</td>
<td>AOAC</td>
</tr>
</tbody>
</table>

3 Packaging and marking/labelling

3.1 Packaging

3.1.1 The fertilizer shall be packaged in materials that ensure the product integrity and quality and protect it against physical damage, chemical and moisture contamination.

3.1.2 The fill of the package shall comply with the weight and measures act CAP 513 of the laws of Kenya

3.1.3 The disposal of used package and condemned fertilizer shall comply with EMCA 1999 no.8 of the disposal of solids and liquid wastes

3.2 Marking/labelling

The following information shall be clearly and indelibly marked on each package or container.

i. Name, address and physical location of manufacturer/packer/importer;

ii. name of the fertilizer, i.e. “Potassium sulphate ‘

iii. Guaranteed percentage by mass of the water soluble potassium\(\text{K}_2\text{O}\) and sulphur content

iv. date of manufacture,
v. expiry date
vi. batch/lot number
Vii the net weight of the fertilizer in the package; in metric units
Viii Storage and Handling instructions
ix Instructions for use
x disposal instructions
xi. Country of origin;

4 Certificate of analysis

Each consignment shall be accompanied by a certificate of analysis.

5. Sampling

This shall be carried out as outlined in the ISO Standards, ISO 8633-Solid fertilizers -- Simple sampling method for small lots ISO 8634- Solid fertilizers -- Sampling plan for the evaluation of a large delivery