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Textiles — Requirements for inspection and acceptance of used textile products



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This African Standard was prepared by ARSO TC 53, Textiles, textile products and accessories.

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Textiles — Requirements for inspection and acceptance of used textile products

1 Scope

This African Standard specifies the requirements and sampling method for the inspection and acceptance of used textile products.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

There are no normative references in this document.

3 Terms and definitions

For the purpose of this standard the following definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at http://www.iso.org/obp

3.1 used textile product

textile made-up article, including apparel, apparel accessories (such as but not limited to, gloves, hat, bags, belts among others), soft furnishings (towels, beddings, curtains, carpets among others), which has been used previously and that is to be offered to a subsequent user.

3.2 defect

departure of quality characteristic that results in a textile product not complying with its intended normal usage requirements.

3.3 inspection

activities such as measuring, examining, gauging one or more characteristics of a product or service and comparing these with specified requirements to determine conformity.

3.4 consignment

part or all the goods sent to a person or a place for any purpose. All used textile products received by whatever means through any port of entry or that are on transit shall be understood to be consignments.

3.5 lot collection of bales from which samples shall be drawn and inspected to determine conformance to the acceptable criteria.

3.6

bale

collection of used textile products packed together in a suitable material.

3.7

sleepwear

clothing designed to be worn while sleeping such as nightgowns, pyjamas.

3.8

hospital textiles

products including patient wear, hospital staff wear and hospital beddings.

3.9

high visibility garments

garments designed to make the wearer more visible and more noticeable in their work environment such as reflective jackets, trousers and vests.

3.10

undergarments

all types of garments that are worn in close contact with the skin such as ladies' briefs, gents' briefs, brassieres, camisoles, socks, stockings, swimwear, etc.

3.11

grade

indicator of category or rank related to features or characteristics that cover different sets of needs for products or services intended for the same functional use.

3.12

country of supply

country that sources used textile products from other countries.

4 Requirements

- **4.1** No package shall contain used undergarments, sleepwear, bath towels, hospital textiles, high visibility garments, handkerchiefs, and facemasks.
- **4.2** Each bale shall contain only garments intended for one category of users or items, for example, men, men jackets, women, women blouses, children wear, etc
- **4.3** Each consignment shall be fumigated and accompanied by a fumigation certificate from a competent authority of the country of origin or export.
- **4.3.1** Methyl bromide and phostoxin shall not be used as fumigants.

Note Acceptable (but not limited to) fumigants include cypermethrin, permethrin, tetramethrin and d-cis/trans-allethrin.

- **4.3.2** The fumigate certificate shall state the type of chemical used.
- **4.4** No consignments shall be accepted from countries experiencing an epidemic/endemic and/or pandemic.
- **4.5** The textile products in the consignment shall be dry and free from dirt and soiling.
- **4.6** A bale shall have a gross mass of not more than 50 kg.
- **4.7** The permissible number of defects in used textile products shall be as given in Table 1 when visually examined for defects listed in Annex A.

Consignment	Sample lot	Number of	Permissible number of defectives		
(Number of bales)	size (Bales)	samples (Garments)	Serious	Major	Minor
1 to 3	1	2	0	1	2
4 to 9	2	4	1	2	3
10 to 27	3	6	2	3	4
28 to 81	4	8	2	4	5
82 to 243	7	14	3	5	7
244 to 729	10	20	5	7	10
Above 730	15	30	7	8	15

Table 1 — Permissible number of defectives

5 Packaging

The bale covering shall be of suitable packaging material to protect the contents from any type of contamination during transportation and storage.

6 Labelling

Each bale shall be legibly and indelibly labelled with the following information:

- a) mass of bale in kilograms.
- b) category of garments, for example men's wear, ladies wear, children's wear.
- c) supplier's name and address.
- d) importers or consignee's name and address; and
- e) country of origin and/or country of supply.

7 Sampling and inspection

7.1 Sampling

7.1.1 The number of bales shall be selected at random from each lot in accordance with the sampling plan given in Table 2.

7.1.2 Each bale in the sampled lot shall be opened and two garments shall be drawn at random for inspection and testing.

Table 2 — Sampling plan

Volume of consignment (bales)	Lot size (bales)
1 to 3	1
4 to 9	2
10 to 27	3
28 to 81	4
82 to 243	7
244 to 729	10
Above 730	15

7.2 Inspection

- 7.2.1 If the inspector's assessment reveals that the garments are new or a mixture of used and new garments, the whole consignment shall be rejected.
- 7.2.2 If the inspector's assessment reveals that the garments are not as specified in clause 3.1, the whole consignment shall be rejected.
- 7.2.3 If the inspector's assessment reveals that the consignment does not meet the requirements stated in clause 4,5 and 6 the whole consignment shall be rejected.

8 Criteria for acceptance

The consignment shall be declared as acceptable if it complies with all the requirements of this standard.

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Annex A (normative)

Bibliography

Defects

Classification	Physical defect
Serious	Holes
	Tear
	Stain
	Burns
Major	Bad odour
	Mottled Appearance
	Dropped stitch
	Missing/defective
	ancillaries
Minor	Slub
	Double Yarn
	Straying End
_	Bruise